TPS51604-Q1 汽车应用中用于高频 CPU 内核功率的同步降压场效应晶体管 (FET) 驱动器

1 特性

- 符合汽车应用要求
- 具有符合 AEC-Q100 的下列结果：
  - 器件温度等级 1：-40°C 至 125°C
  - 器件人体模型静电放电 (ESD) 分类等级 H2
  - 器件的充电器件模型 ESD 分类等级 C3B
- 针对已优化连续传导模式 (CCM) 的精简死区时间驱动电路
- 针对已优化断续传导模式 (DCM) 效率的自动零交叉检测
- 针对已优化轻负载效率的多个低功耗模式
- 为了实现高效运行的经优化信号路径延迟
- 针对超级本 (Ultrabook) FET 的集成 BST 开关驱动强度
- 针对 5V FET 驱动而进行了优化
- 转换输入电压范围 (V_{IN})：4.5V 至 28V
- 2mm x 2mm 8 引脚晶圆级小外形无引线 (WSON) Power-Pad 封装

2 应用

- 汽车后座娱乐 (RSE) 平板电脑采用高频 CPU，配合以下电源输入使用：
  - 适配器
  - 电池
  - NVDC
  - 5V 至 12V 电源轨

3 说明

TPS51604-Q1 驱动器针对高频 CPU V_{CORE} 应用进行了优化。 具有精简死区时间驱动和自动零交叉等高级特性，可用于在整个负载范围内优化效率。

$\overline{SKIP}$ 引脚提供立即 CCM 操作以支持输出电压的受控管理。 此外，TPS51604-Q1 还支持两种低功耗模式。借助于三态 PWM 输入，静态电流可减少至 130μA，并支持立即响应。 当 $\overline{SKIP}$ 保持在三态时，电流可减少至 8μA（恢复切换通常需要 20μs）。 此驱动器与适当的德州仪器 (TI) 控制器配对使用，能够成为出色的高性能电源系统。

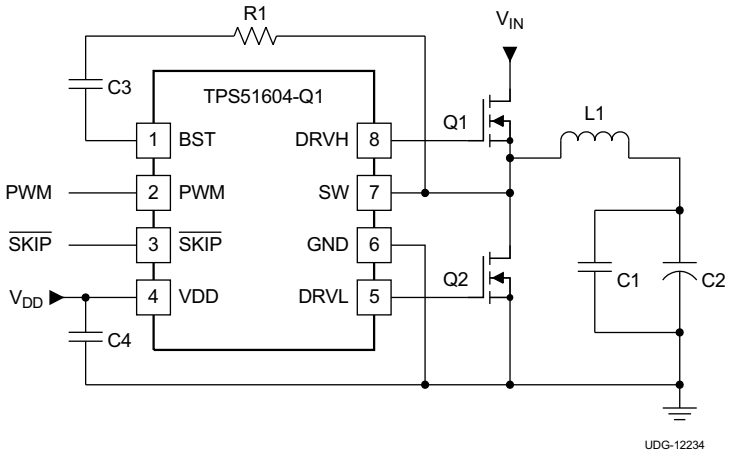
TPS51604-Q1 器件采用节省空间的耐热增强型 8 引脚 2mm x 2mm WSON 封装，工作温度范围为 -40°C 至 125°C。

器件信息(1)

部件号	封装	封装尺寸（标称值）
TPS51604-Q1	WSON (8)	2.00mm x 2.00mm

(1) 要了解所有可用封装，请见数据表末尾的可订购产品附录。

简化电路原理图



PRODUCTION DATA information is current as of publication date. Products conform to specifications per the terms of the Texas Instruments standard warranty. Production processing does not necessarily include testing of all parameters.

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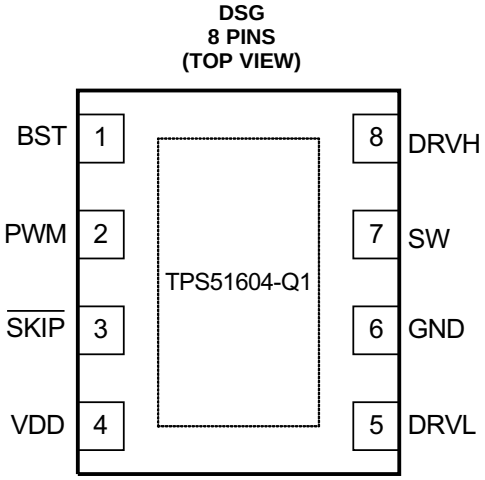
4 修订历史记录

Changes from Original (January 2014) to Revision A **Page**

- 已添加*处理额定值表*、*特性描述*部分、*布局*部分、*器件和文档支持*部分以及*机械、封装和可订购信息*部分 ... 1
- Updated device name in *Thermal Information* ... 4
- Corrected temperature range for *Electrical Characteristics* specifications from 105°C to 125°C ... 5
- Corrected temperature range for *Electrical Characteristics* specifications from 105°C to 125°C ... 6

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5 Pin Configuration and Functions



Pin Functions

PIN		I/O(1)	DESCRIPTION
NAME	NO.		
BST	1	I	High-side N-channel FET bootstrap voltage input; power supply for high-side driver
DRVH	8	O	High-side N-channel gate drive output
DRVL	5	O	Synchronous low-side N-channel gate drive output
GND	6	—	Synchronous low-side N-channel gate drive return and IC reference
PWM	2	I	PWM input. A tri-state voltage on this pin turns OFF both the high-side (DRVH) and low-side drivers (DRVL)
$\overline{\text{SKIP}}$	3	I	When $\overline{\text{SKIP}}$ is LO, the zero crossing comparator is active; the power chain enters discontinuous conduction mode when the inductor current reaches zero. When $\overline{\text{SKIP}}$ is HI, the zero crossing comparator is disabled, and the driver outputs follow the PWM input. A tri-state voltage on $\overline{\text{SKIP}}$ puts the driver into a very-low power state.
SW	7	I/O	High-side N-channel gate drive return. Also, zero-crossing sense input
Thermal Pad		—	Tie to system GND plane with multiple vias
VDD	4	I	5-V power supply input; decouple to GND with a ceramic capacitor with a value of 1 µF or greater

(1) I = Input, O = Output

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6 Specifications

6.1 Absolute Maximum Ratings(1) (2)

over operating free-air temperature (unless otherwise noted)

		MIN	MAX	UNIT
Input voltage	VDD	–0.3	6	V
	PWM, $\overline{SKIP}$	–0.3	6	
Output voltage	BST	–0.3	35	V
	BST (transient <20 ns)	–0.3	38	
	BST to SW; DRVH to SW	–0.3	6	
	SW	–2	30	
	DRVH, SW (transient <20 ns)	–5	38	
	DRVL	–0.3	6	
Ground pins	GND to PAD	–0.3	0.3	V
Operating junction temperature, T_J		–40	125	°C

(1) Stresses beyond those listed under *Absolute Maximum Ratings* may cause permanent damage to the device. These are stress ratings only and functional operation of the device at these or any other conditions beyond those indicated under *Recommended Operating Conditions* is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.
(2) All voltage values are with respect to the network ground terminal unless otherwise noted.

6.2 Handling Ratings

			MIN	MAX	UNIT
T_{stg}	Storage temperature range		–55	150	°C
$V_{(ESD)}$	Electrostatic discharge	Human body model (HBM), per AEC Q100-002(1)	–2	2	kV
		Charged device model (CDM), per AEC Q100-011	–750	750	V

(1) AEC Q100-002 indicates HBM stressing is done in accordance with the ANSI/ESDA/JEDEC JS-001 specification.

6.3 Recommended Operating Conditions

Over operating free-air temperature range (unless otherwise noted)

		MIN	TYP	MAX	UNIT
Input voltage	VDD	4.5	5	5.5	V
	PWM, $\overline{SKIP}$	–0.1		5.5	
Output voltage	BST	–0.1		34	V
	BST to SW; DRVH to SW	–0.1		5.5	
	SW	–1		28	
	DRVL	–0.1		5.5	
Ground pins	GND to PAD	–0.1		0.1	V
Operating junction temperature, T_J		–40		125	°C

6.4 Thermal Information

THERMAL METRIC(1)		TPS51604-Q1 WSON (DSG) (8 PINS)	UNIT
$R_{\theta JA}$	Junction-to-ambient thermal resistance	63.1	°C/W
$R_{\theta JC(top)}$	Junction-to-case (top) thermal resistance	74.1	
$R_{\theta JB}$	Junction-to-board thermal resistance	34.3	
ψ_{JT}	Junction-to-top characterization parameter	2.0	
ψ_{JB}	Junction-to-board characterization parameter	34.9	
$R_{\theta JC(bot)}$	Junction-to-case (bottom) thermal resistance	11.7	

(1) For more information about traditional and new thermal metrics, see the *IC Package Thermal Metrics* application report, SPRA953.

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6.5 Electrical Characteristics

These specifications apply for T_J = –40°C to 125°C and VDD = 5 V unless otherwise specified.

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
VDD INPUT SUPPLY						
I_{CC}	Supply current (operating)	$V_{\overline{SKIP}}$ = V_{VDD} or $V_{\overline{SKIP}}$ = 0 V, PWM = High		160	600	µA
		$V_{\overline{SKIP}}$ = V_{VDD} or $V_{\overline{SKIP}}$ = 0 V, PWM = Low		250		
		$V_{\overline{SKIP}}$ = V_{VDD} or $V_{\overline{SKIP}}$ = 0 V, PWM = Float		130		
		$V_{\overline{SKIP}}$ = Float		8		
VDD UNDERVOLTAGE LOCKOUT (UVLO)						
V_{UVLO}	UVLO threshold	Rising threshold			4.15	V
		Falling threshold	3.7			
V_{UVHYS}	UVLO hysteresis			0.2		V
PWM AND $\overline{SKIP}$ I/O SPECIFICATIONS						
R_I	Input impedance	Pullup to VDD		1.7		MΩ
		Pulldown (to GND)		800		kΩ
V_{IL}	Low-level input voltage				0.6	V
V_{IH}	High-level input voltage		2.65			
V_{IHH}	Hysteresis			0.2		
V_{TS}	Tri-state voltage		1.3		2.0	
$t_{THOLD(off1)}$	Tri-state activation time (falling) PWM			60		ns
$t_{THOLD(off2)}$	Tri-state activation time (rising) PWM			60		
t_{TSKF}	Tri-state activation time (falling) $\overline{SKIP}$			1		µs
t_{TSKR}	Tri-state activation time (rising) $\overline{SKIP}$			1		
$t_{3RD(PWM)}$	Tri-state exit time PWM				100	ns
$t_{3RD(\overline{SKIP})}$	Tri-state exit time $\overline{SKIP}$				50	µs
HIGH-SIDE GATE DRIVER (DRVH)						
$t_{R(DRVH)}$	Rise time	DRVH rising, C_{DRVH} = 3.3 nF; 20% to 80%		30		ns
$t_{RPD(DRVH)}$	Rise time propogation delay	C_{DRVH} = 3.3 nF		40		ns
R_{SRC}	Source resistance	Source resistance, (V_{BST}– V_{SW}) = 5 V, high state, (V_{BST} – V_{DRVH}) = 0.1 V		4	8	Ω
$t_{F(DRVH)}$	Fall time	DRVH falling, C_{DRVH} = 3.3 nF		8		ns
$t_{FPD(DRVH)}$	Fall-time propagation delay	C_{DRVH} = 3.3 nF		25		ns
R_{SNK}	Sink resistance	Sink resistance, (V_{BST} – V_{SW}) forced to 5 V, low state (V_{DRVH} – V_{SW}) = 0.1 V		0.5	1.6	Ω
R_{DRVH}	DRVH to SW resistance(1)			100		kΩ
LOW-SIDE GATE DRIVER (DRVL)						
$t_{R(DRVL)}$	Rise time	DRVL rising, C_{DRVL} = 3.3 nF; 20% to 80%		15		ns
$t_{RPD(DRVL)}$	Rise time propagation delay	C_{DRVL} = 3.3 nF		35		ns
R_{SRC}	Source resistance	Source resistance, (V_{VDD}–GND) = 5 V, high state, (V_{VDD} – V_{DRVL}) = 0.1 V		1.5	3	Ω
$t_{F(DRVL)}$	Fall time	DRVL falling, C_{DRVL} = 3.3 nF		10		ns
$t_{FPD(DRVL)}$	Fall-time propagation delay	C_{DRVL}= 3.3 nF		15		ns
R_{SNK}	Sink resistance	Sink resistance, (V_{VDD}– GND) = 5 V, low state, (V_{DRVL} – GND) = 0.1 V		0.4	1.6	Ω
R_{DRVL}	DRVL to GND resistance(1)			100		kΩ

(1) Specified by design. Not production tested.

Electrical Characteristics (接下页)

These specifications apply for T_J = –40°C to 125°C and VDD = 5 V unless otherwise specified.

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
GATE DRIVER DEAD-TIME						
$t_{R(DT)}$	Rising edge		0	20	35	ns
$t_{F(DT)}$	Falling edge		0	10	25	ns
ZERO CROSSING COMPARATOR						
V_{ZX}	Zero crossing offset	SW voltage rising	–2.25	0	2.00	mV
BOOTSTRAP SWITCH						
V_{FBST}	Forward voltage	I_F = 10 mA		120	240	mV
I_{RLEAK}	Reverse leakage	(V_{BST} – V_{VDD}) = 25 V			2	µA
$R_{DS(on)}$	On-resistance			12	24	Ω

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6.6 Typical Characteristics

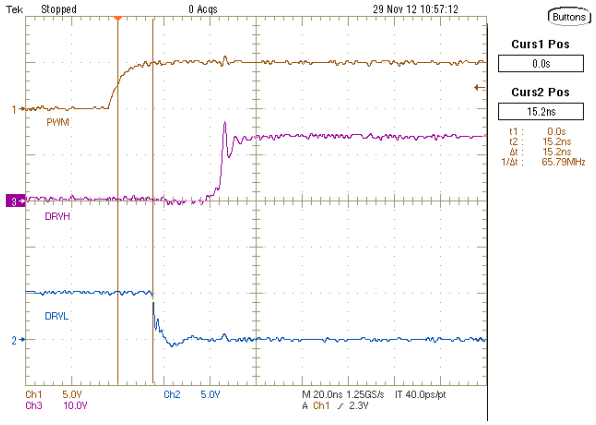


图 1. PWM High to DRVL Low

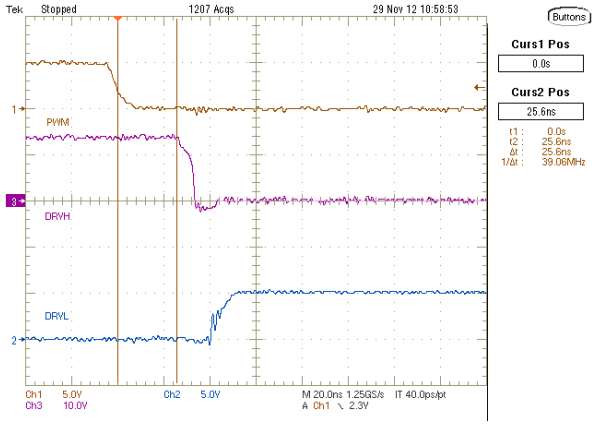


图 2. PWM Low to DRVH Low

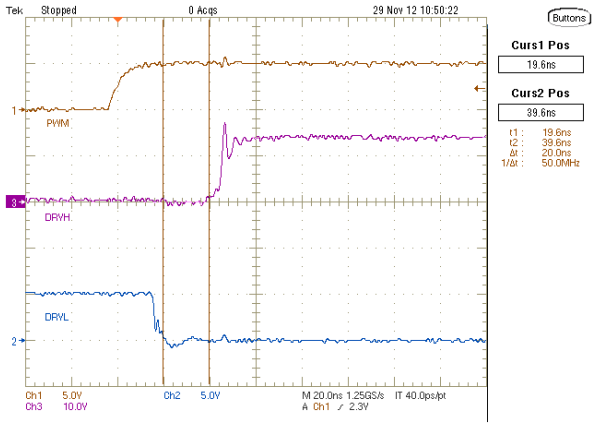


图 3. DRVL Low to DRVH High

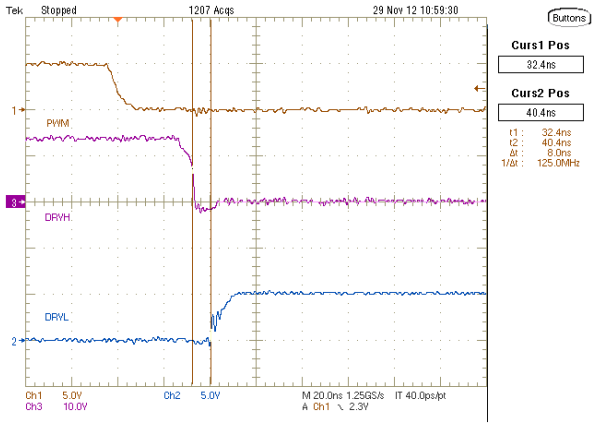


图 4. DRVH Low DRVL High

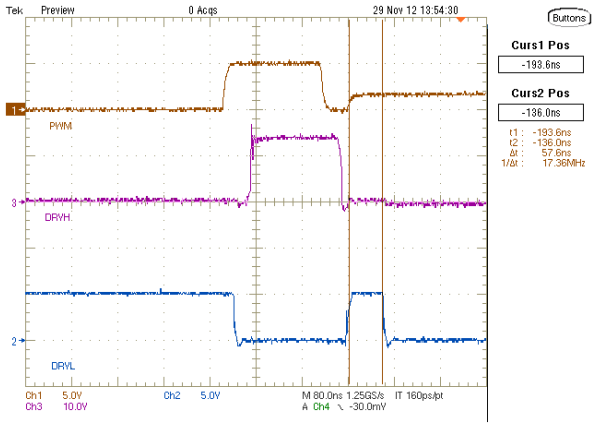


图 5. PWM Low to Tri-State

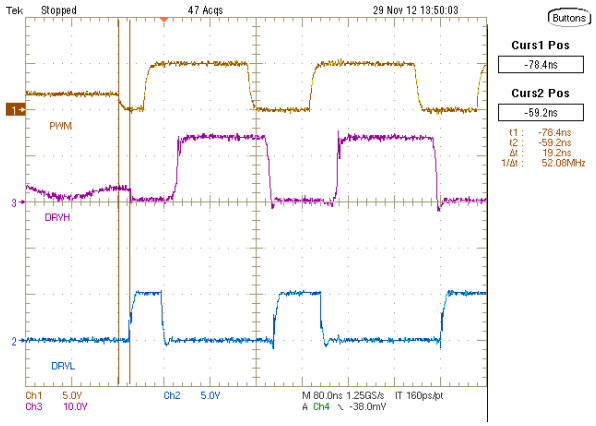


图 6. PWM Tri-State to Low

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Typical Characteristics (接下页)

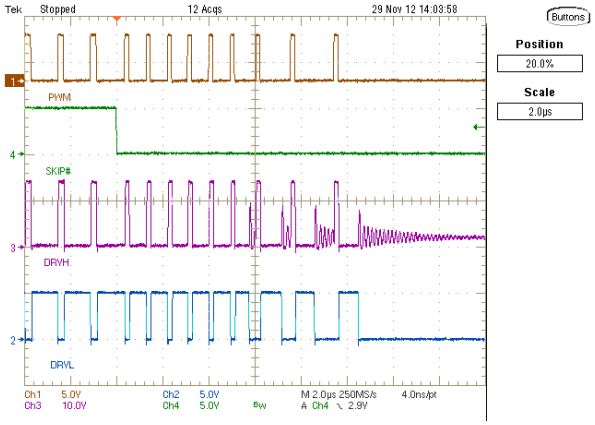


图 7. SKIP Mode Entry

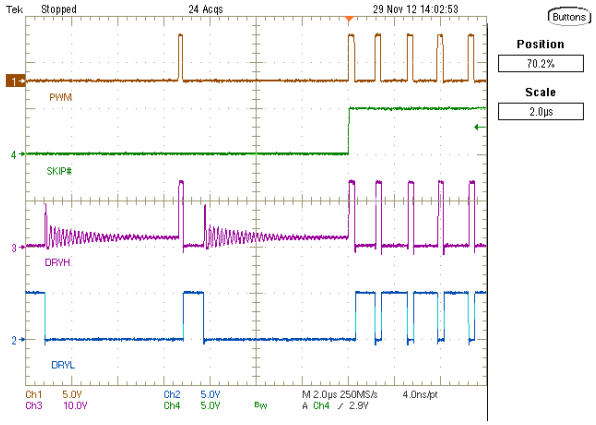


图 8. SKIP Mode Exit

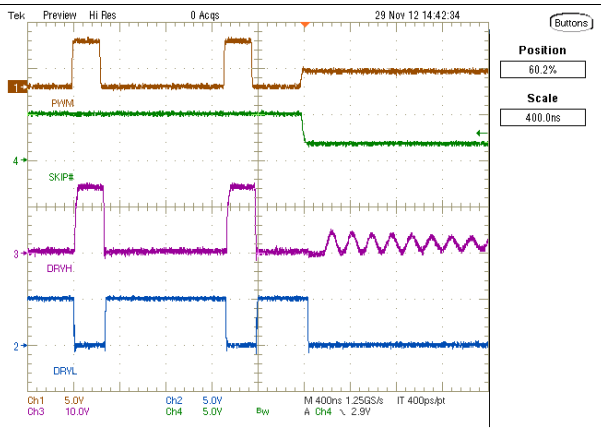


图 9. Very-Low-Power Mode Entry

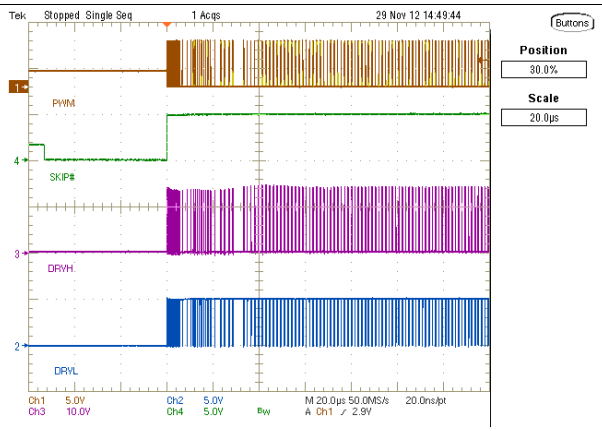


图 10. Very-Low-Power Mode Exit

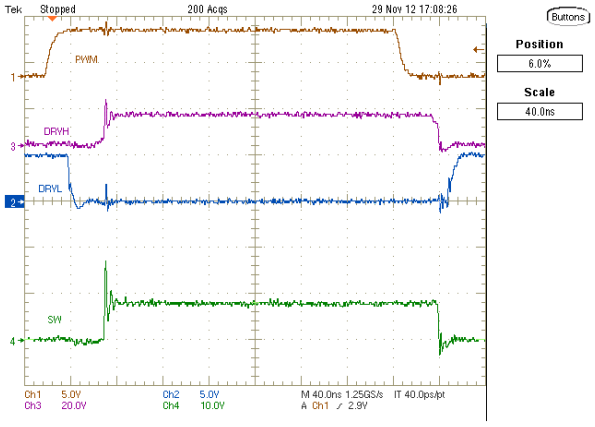


图 11. SW Node-Ringing at V_{IN} = 8 V

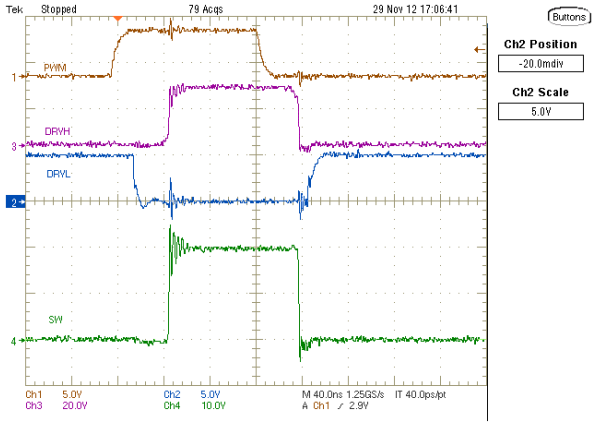


图 12. SW Node-Ringing at V_{IN} = 20 V

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6.7 Typical Power Block MOSFET Characteristics

Power block MOSFET: CSD87330 (SLPS284), Inductor: 0.22 µF, 1.1-mΩ DCR

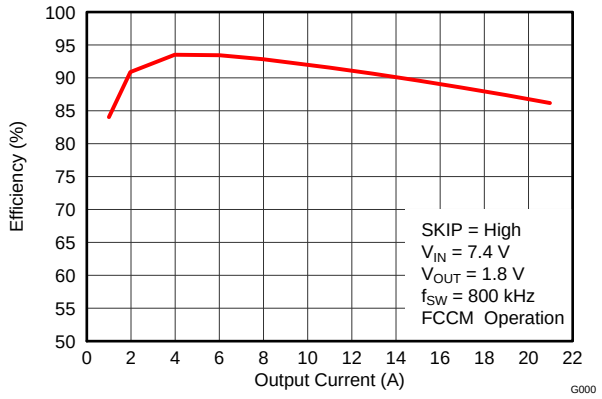


图 13. Efficiency vs Output Current, SKIP = High

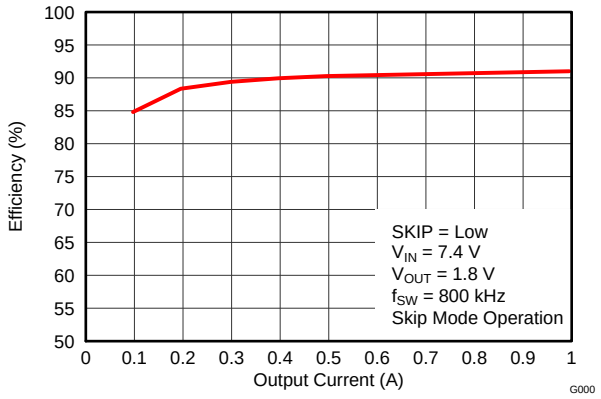


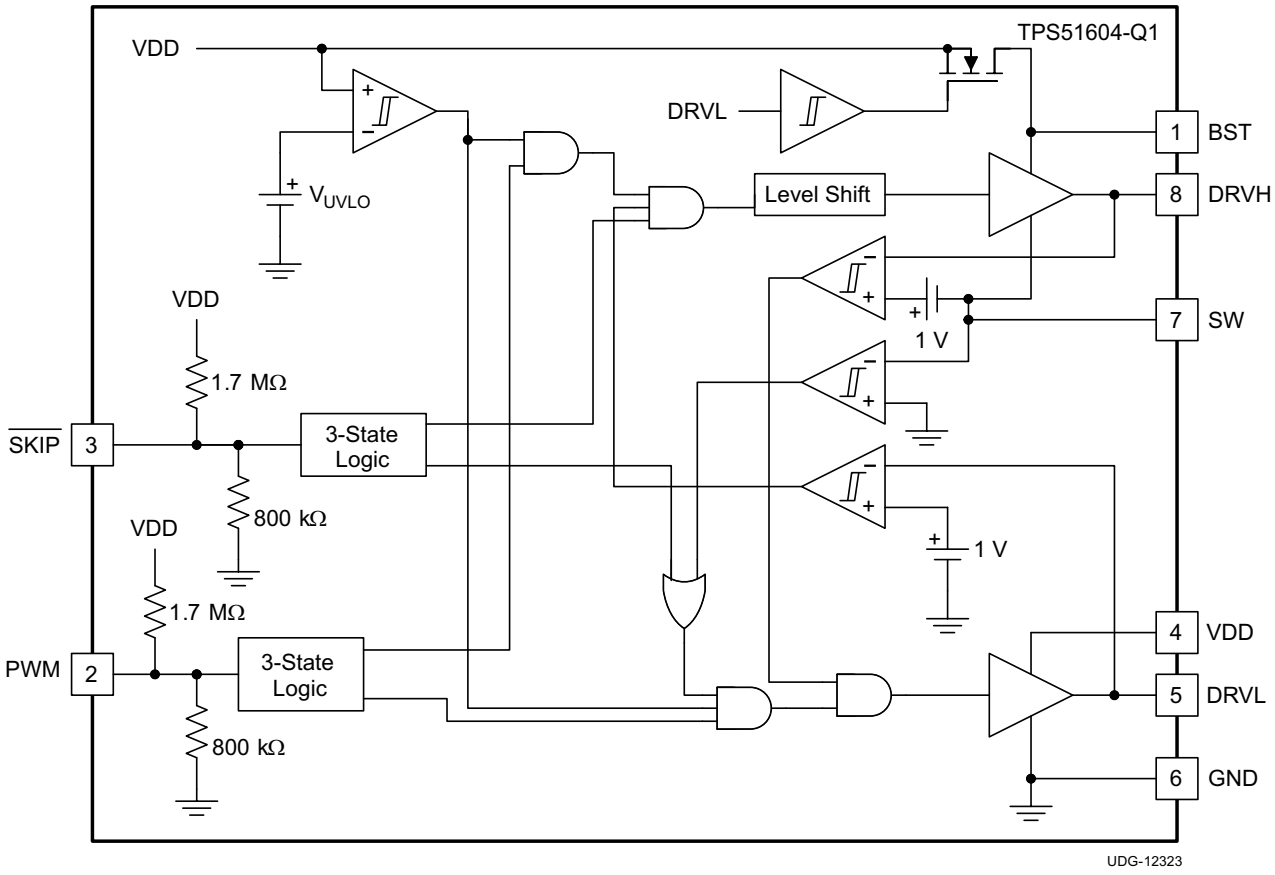
图 14. Efficiency vs Output Current, SKIP = Low

7 Detailed Description

7.1 Overview

The TPS51604-Q1 device is a synchronous-buck MOSFET driver designed to drive both high-side and low-side MOSFETs. It allows high-frequency operation with current driving capability matched to the application. The integrated boost switch is internal. The TPS51604-Q1 device employs dead-time reduction control and shoot-through protection, which helps avoid simultaneous conduction of high-side and low-side MOSFETs. Also, the drivers improve light-load efficiency with integrated DCM-mode operation using adaptive crossing detection. Typical applications yield a steady-state duty cycle of 60% or less. For high steady-state duty cycle applications, including a small external Schottky diode may help to ensure sufficient charging of the bootstrap capacitor.

7.2 Functional Block Diagram



7.3 Feature Description

7.3.1 UVLO Protection

The UVLO comparator evaluates the VDD voltage level. As V_{VDD} rises, both DRVH and DRVL hold actively low at all times until V_{VDD} reaches the higher UVLO threshold (V_{UVLO_H}). Then, the driver becomes operational and responds to PWM and $\overline{SKIP}$ commands. If VDD falls below the lower UVLO threshold (V_{UVLO_L} = V_{UVLO_H} – Hysteresis), the device disables the driver and drives the outputs of DRVH and DRVL actively low. 图 15 shows this function.

CAUTION

Do not start the driver in the very low power mode ($\overline{SKIP}$ = Tri-state).

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Feature Description (接下页)

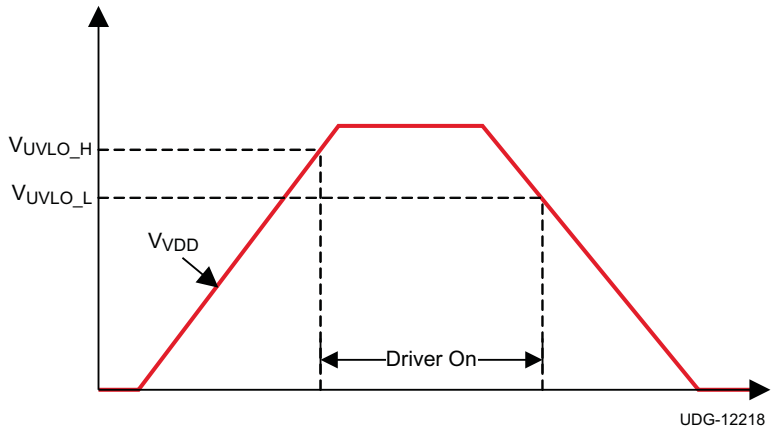


图 15. UVLO Operation

7.3.2 PWM Pin

The PWM pin incorporates an input tri-state function. The device forces the gate driver outputs to low when PWM is driven into the tri-state window and the driver enters a low power state with zero exit latency. The pin incorporates a weak pullup to maintain the voltage within the tri-state window during low-power modes. Operation into and out of tri-state mode follows the timing diagram outlined in 图 16.

When VDD reaches the UVLO_H level, a tri-state voltage range (window) is set for the PWM input voltage. The window is defined as the PWM voltage range between PWM logic high (V_{IH}) and logic low (V_{IL}) thresholds. The device sets high-level input voltage and low-level input voltage threshold levels to accommodate both 3.3-V (typical) and 5-V (typical) PWM drive signals.

When the PWM exits tri-state, the driver enters CCM for a period of 4 µs, regardless of the state of the $\overline{SKIP}$ pin. Typical operation requires this time period in order for the auto-zero comparator to resume.

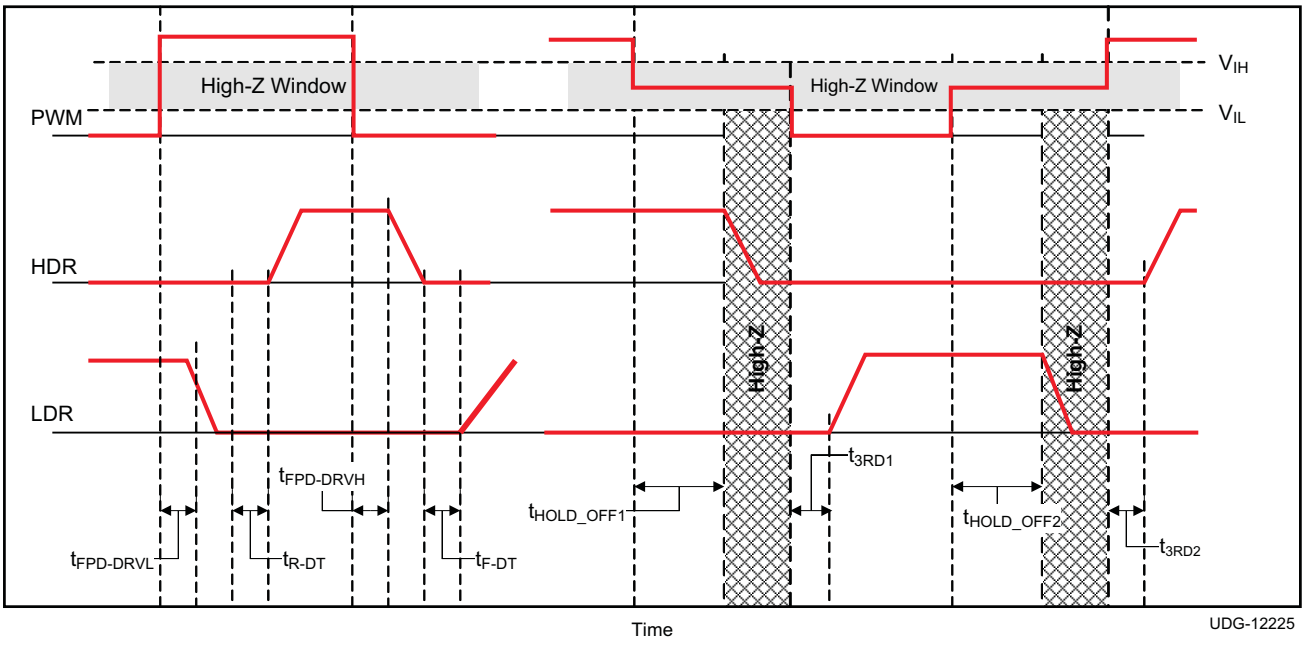


图 16. PWM Tri-State Timing Diagram

Feature Description (接下页)

7.3.3 $\overline{\text{SKIP}}$ Pin

The $\overline{\text{SKIP}}$ pin incorporates the input tri-state buffer as PWM. The function is somewhat different. When $\overline{\text{SKIP}}$ is low, the zero crossing (ZX) detection comparator is enabled, and DCM mode operation occurs if the load current is less than the critical current. When $\overline{\text{SKIP}}$ is high, the ZX comparator disables, and the converter enters FCCM mode. When both $\overline{\text{SKIP}}$ and PWM are tri-stated, typical operation forces the gate driver outputs low and the driver enters a very-low-power state. In the low-power state, the UVLO comparator remains off to reduce quiescent current. When either $\overline{\text{SKIP}}$ is pulled low, the driver wakes up and is able to accept PWM pulses in less than 50 µs.

表 1 shows the logic functions of UVLO, PWM, $\overline{\text{SKIP}}$, DRVH, and DRVL.

表 1. Logic Functions of the TPS51604-Q1

UVLO	PWM	$\overline{\text{SKIP}}$	DRVL	DRVH	MODE
Active	—	—	Low	Low	Disabled
Inactive	Low	Low	High(1)	Low	DCM(1)
Inactive	Low	High	High	Low	FCCM
Inactive	High	H or L	Low	High	
Inactive	Tri-state	H or L	Low	Low	Low power
Inactive	—	Tri-state	Low	Low	Very-low power

(1) Until zero crossing protection occurs.

7.3.3.1 Zero Crossing (ZX) Operation

The zero crossing comparator is adaptive for improved accuracy. As the output current decreases from a heavy load condition, the inductor current also reduces and eventually arrives at a *valley*, where it touches zero current, which is the boundary between continuous conduction and discontinuous conduction modes. The SW pin detects the zero-current condition. When this zero inductor current condition occurs, the ZX comparator turns off the rectifying MOSFET.

7.3.4 Adaptive Dead-Time Control and Shoot-Through Protection

The driver utilizes an anti-shoot-through and adaptive dead-time control to minimize low-side body diode conduction time and maintain high efficiency. When the PWM input voltage becomes high, the low-side MOSFET gate voltage begins to fall after a propagation delay. At the same time, DRVL voltage is sensed, and high-side driving voltage starts to increase after DRVL voltage is lower than a proper threshold.

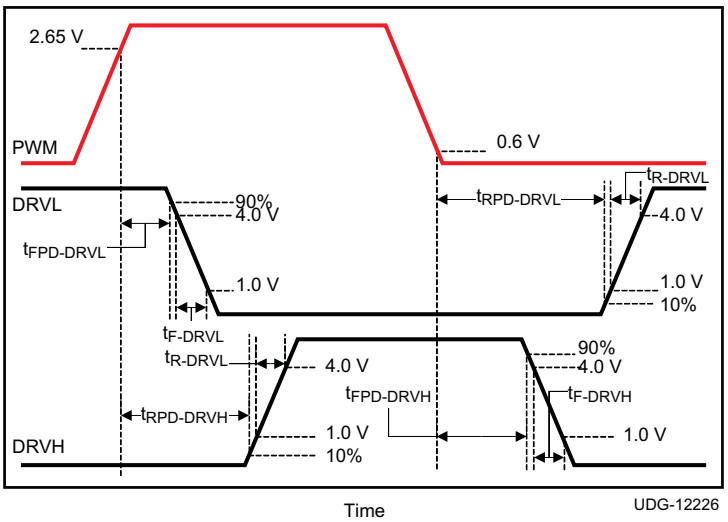


图 17. Rise and Fall Timing and Propagation Delay Definitions

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Typical operation manages to near zero the dead-time between the low-side gate turn-off to high-side gate voltage turn-on, and high-side gate turn-off to low-side gate turn-on, in order to avoid simultaneous conduction of both MOSFETs, as well as to reduce body diode conduction and recovery losses. This operation also reduces ringing on the leading edge of the SW waveform.

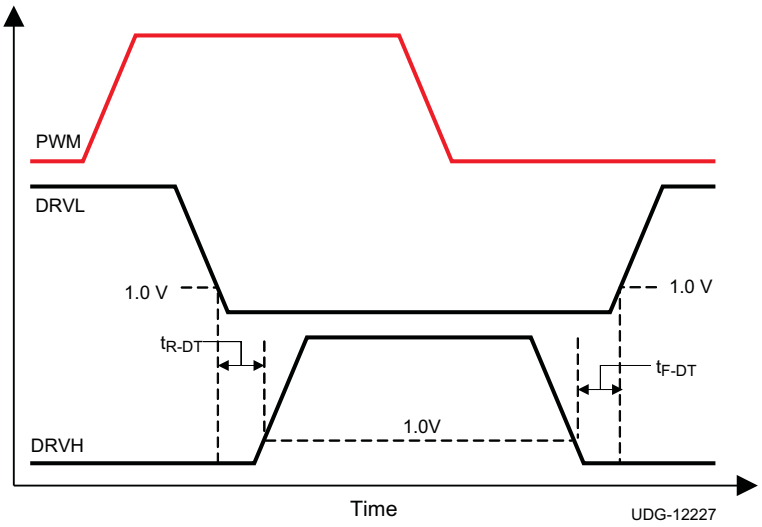


图 18. Dead-Time Definitions

7.3.5 Integrated Boost-Switch

To maintain a BST-SW voltage close to VDD (to get lower conduction losses on the high-side FET), the conventional diode between the VDD pin and BST pin is replaced by a FET, which is gated by the DRVL signal.

8 Layout

8.1 Layout Guidelines

To improve the switching characteristics and design efficiency, these layout rules must be considered:

- Locate the driver as close as possible to the MOSFETs.
- Locate the VDD and bootstrap capacitors as close as possible to the driver.
- Pay special attention to the GND trace. Use the thermal pad of the package as the GND by connecting it to the GND pin. The GND trace or pad from the driver goes directly to the source of the MOSFET, but should not include the high current path of the main current flowing through the drain and source of the MOSFET.
- Use a similar rule for the switch-node as for the GND.
- Use wide traces for DRVH and DRVL closely following the related SW and GND traces. A width of between 80 and 100 mils is preferable where possible.
- Place the bypass capacitors as close as possible to the driver.
- Avoid PWM and enable traces going close to the SW and pad where high dV/dT voltage can induce significant noise into the relatively high-impedance leads.

A poor layout can decrease the reliability of the entire system.

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9 器件和文档支持

9.1 商标

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9.2 静电放电警告



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9.3 术语表

SLYZ022 — *TI 术语表*。

这份术语表列出并解释术语、首字母缩略词和定义。

10 机械封装和可订购信息

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PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead/Ball Finish (6)	MSL Peak Temp (3)	Op Temp (°C)	Device Marking (4/5)	Samples
TPS51604QDSGRQ1	ACTIVE	WSON	DSG	8	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 125	604Q	Samples
TPS51604QDSGTQ1	ACTIVE	WSON	DSG	8	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 125	604Q	Samples

(1) The marketing status values are defined as follows:
ACTIVE: Product device recommended for new designs.
LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.
NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.
PREVIEW: Device has been announced but is not in production. Samples may or may not be available.
OBSOLETE: TI has discontinued the production of the device.

(2) **RoHS:** TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".
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(3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead/Ball Finish - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

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OTHER QUALIFIED VERSIONS OF TPS51604-Q1 :

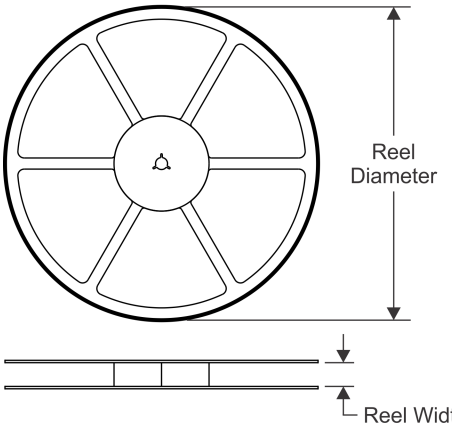
- Catalog: TPS51604

NOTE: Qualified Version Definitions:

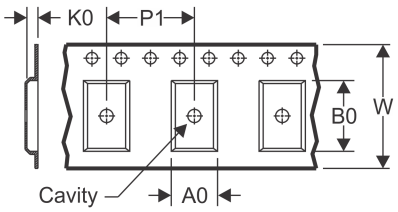
- Catalog - TI's standard catalog product

TAPE AND REEL INFORMATION

REEL DIMENSIONS

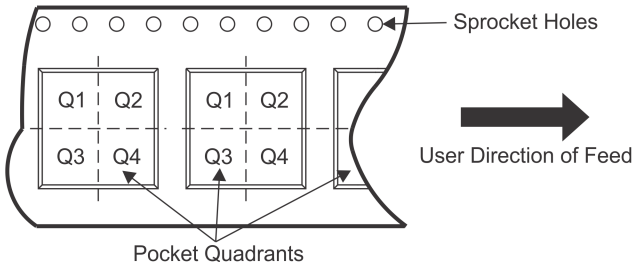


TAPE DIMENSIONS



A0	Dimension designed to accommodate the component width
B0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

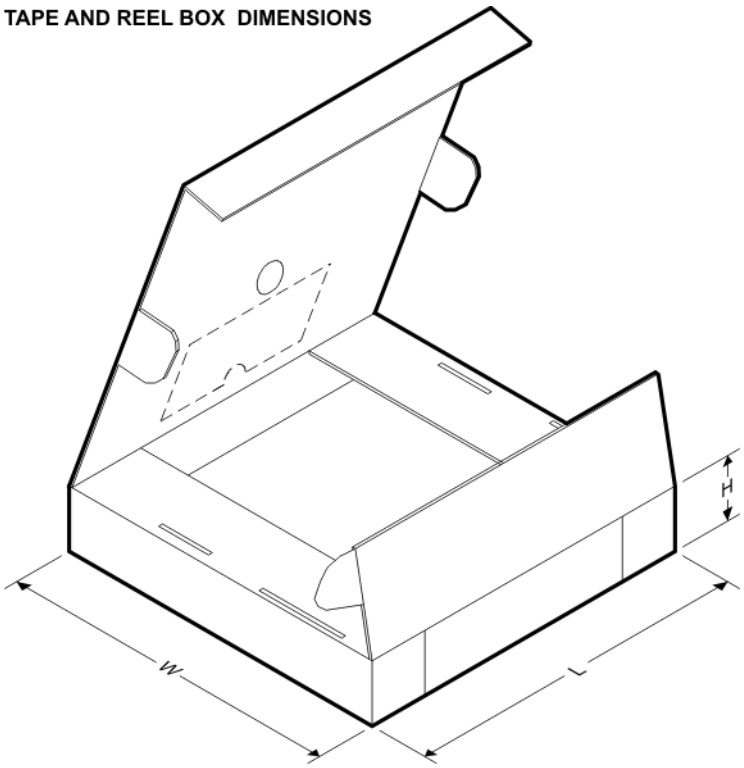
QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TPS51604QDSGRQ1	WSON	DSG	8	3000	180.0	8.4	2.3	2.3	1.15	4.0	8.0	Q2
TPS51604QDSGTQ1	WSON	DSG	8	250	180.0	8.4	2.3	2.3	1.15	4.0	8.0	Q2

TAPE AND REEL BOX DIMENSIONS



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TPS51604QDSGRQ1	WSON	DSG	8	3000	210.0	185.0	35.0
TPS51604QDSGTQ1	WSON	DSG	8	250	210.0	185.0	35.0

GENERIC PACKAGE VIEW

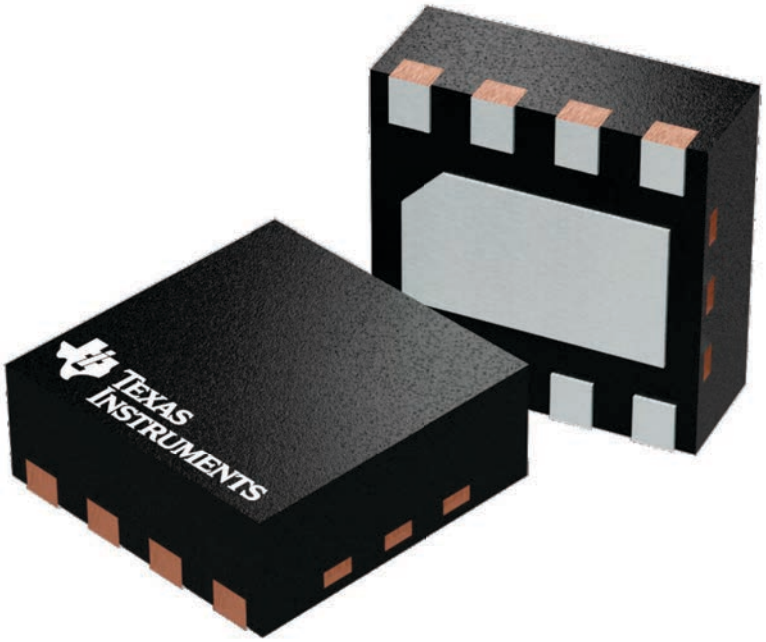
DSG 8

WSON - 0.8 mm max height

2 x 2, 0.5 mm pitch

PLASTIC SMALL OUTLINE - NO LEAD

This image is a representation of the package family, actual package may vary.
Refer to the product data sheet for package details.



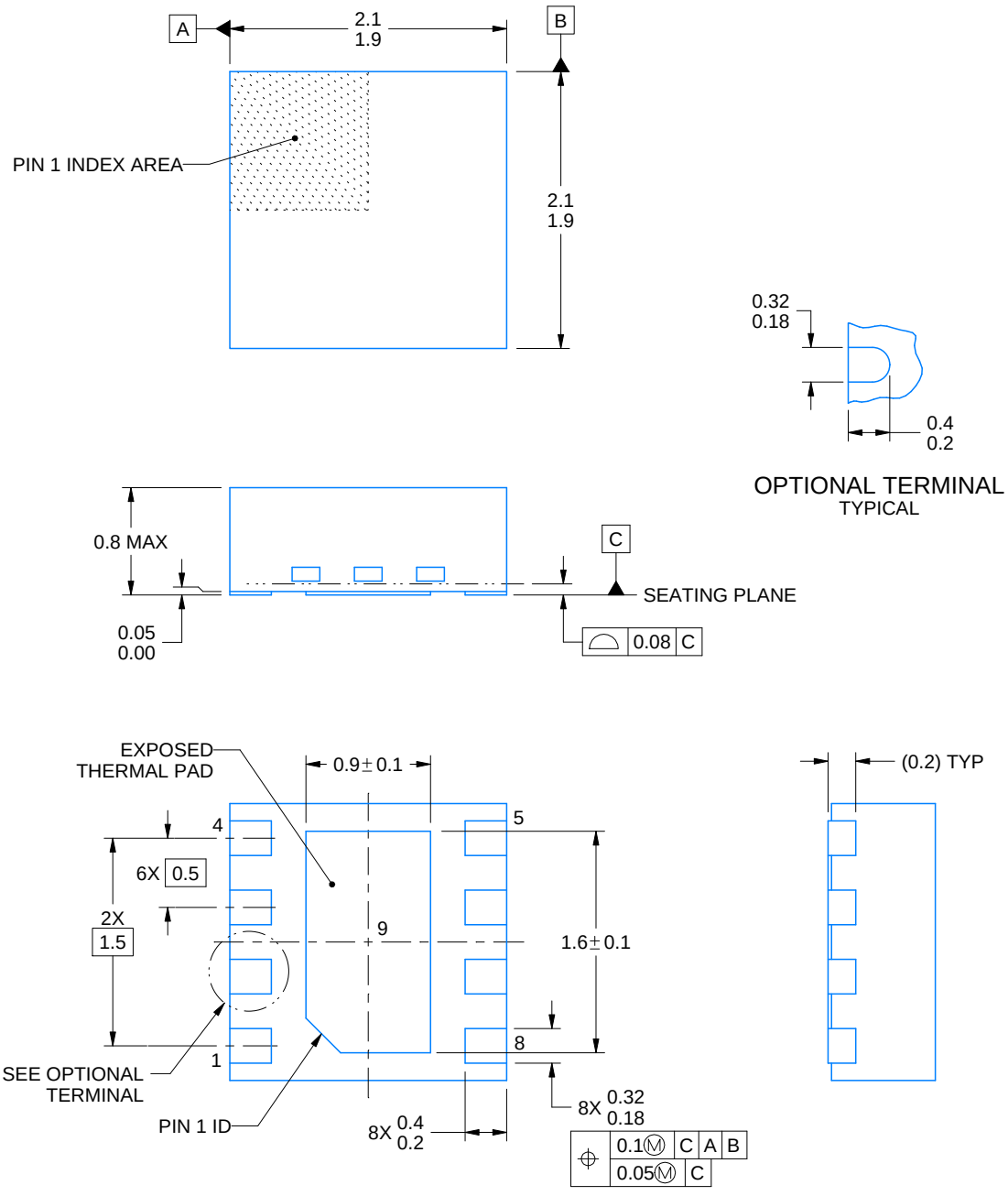
4224783/A

PACKAGE OUTLINE

DSG0008A

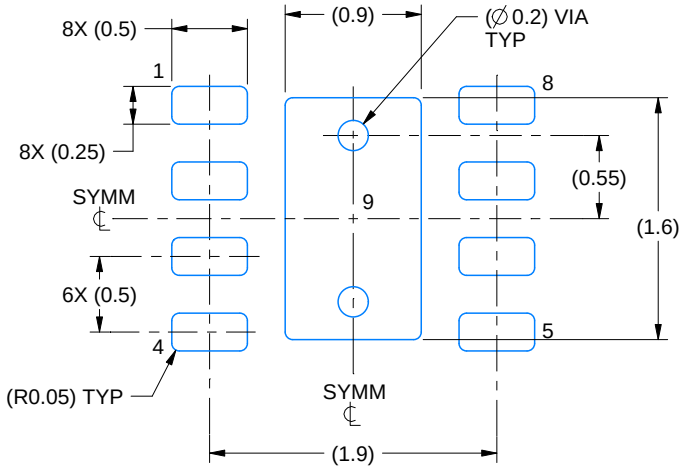
WSON - 0.8 mm max height

PLASTIC SMALL OUTLINE - NO LEAD

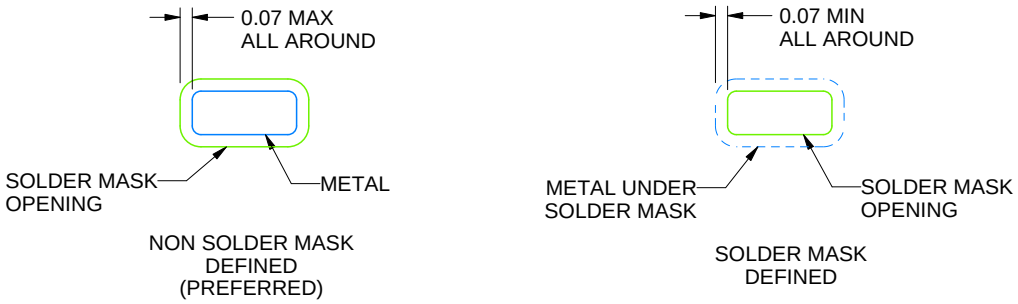


NOTES:

1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. The package thermal pad must be soldered to the printed circuit board for thermal and mechanical performance.



LAND PATTERN EXAMPLE
SCALE:20X

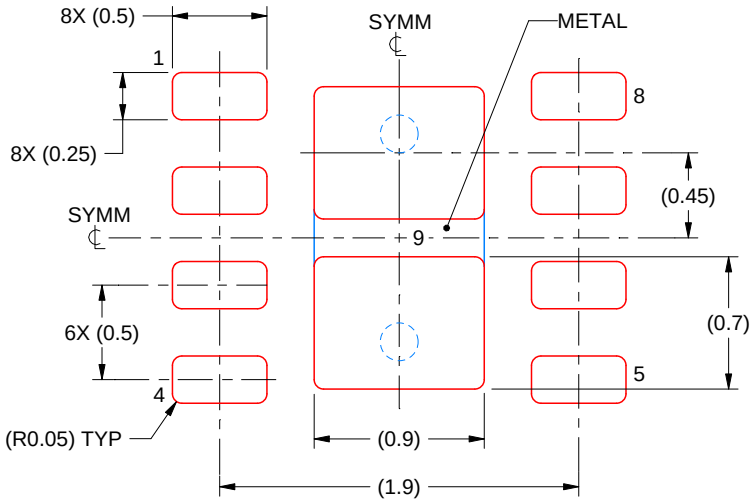


SOLDER MASK DETAILS

4218900/C 04/2019

NOTES: (continued)

4. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).
5. Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.



SOLDER PASTE EXAMPLE
BASED ON 0.125 mm THICK STENCIL

EXPOSED PAD 9:
87% PRINTED SOLDER COVERAGE BY AREA UNDER PACKAGE
SCALE:25X

4218900/C 04/2019

NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

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